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DS869
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TECHNICAL DATA:

SOLIDS CONTENT:	49-52% (Provisional)	Infra Red Moisture Analyser
VISCOSITY:	120-140pB	Brookfield RVF 5/20/25°C
USING TEMPERATURE:	Ambient	
DILUTION:	Use neat as received.	

APPLICATION INFORMATION:

MAIN USAGE:	High solids PVA. D3 Woodworking PVA
MACHINE TYPES:	All wheel and brush
RUNNING SPEEDS:	Dependant on machine type and compression time
MATERIAL:	Unvarnished paper/board, timber and laminates.

ADDITIONAL: HydraCure D3 is a one pack D3 quality water-based adhesive developed for woodworking applications and laminating/pressing applications which require the dry film to resist water and heat to DIN 68602 D3 standard. The adhesive is self curing at ambient temperature.

The adhesive can be used for both hot and cold pressing applications, with either veneer or laminate as the surface cover. It will yield a hand able bond after 30 seconds pressing at a platen temperature of 90 Centigrade through either veneer or High Pressure Laminate.

PACKAGING DETAILS:

PACK SIZE:	5Kg Polythene Bottles, 25KG Polythene Bottles & 1000Kg IBC's
PALLET SIZE:	(1200mm x 1000mm)
STORAGE:	Store between 5 - 20°C. Storage above suggested temperature will adversely affect the properties of the adhesive

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