SprayMount™ Adhesive DS931

Product Data Sheet

Updated : July 2001
Supersedes : New

Product Description

Improved 3M SprayMount™ is a specially formulated spray adhesive to meet the needs of the professional studio. SprayMount™ Adhesive provides a fast, repositionable and secure bond that does not go brittle with age. Convenient and consistent, SprayMount™ Adhesive is ideal for paste-up and artwork, also excellent for sticking down and mounting most common materials.

The new controlled spray pattern greatly reduces adhesive mist.

Physical Properties
Not for specification purposes

Solvent	Petroleum Distillates
Flash Point	-46°C
Propellant	Hydrocarbon
Contents	260g (400 ml)
Spray Pattern	Particle
Colour	Clear
Shelf Life	12 months from date of receipt by customer when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity

Additional Product Information

Does not contribute to ozone depletion.

Storage Conditions

Cool dry place. Storage temperature must not exceed 49°C. Best results are obtained when material is stored and applied at room temperature 16 to 27°C.

Directions for Use

Turn the spray tip so that the arrow points to the dot on the can rim. Ensure that nozzle points away from all persons and towards the surface to be sprayed.

Shake can well before using, 5-10 seconds should be sufficient.
Apply adhesive to one surface only, preferably the one being laid down. Hold the can 15-20 cm away from the surface and apply a uniform coat. When spraying, depress the nozzle fully to avoid spluttering or dripping of adhesive.

Allow solvent to evaporate for a few seconds before bonding. This prevents adhesive transfer from one surface to another.
To prevent nozzle from blocking, at the end of each day turn the can upside down and press the tip until spray is clear from adhesive, and wipe tip.

Clean Up:
Spray nozzle or excess adhesive may be cleaned with white spirits.
NOTE: When using solvents for clean up, it is essential that proper safety precautions are observed.

Coverage:
Approximately 10m² (120 sq. ft.) per container.

Applications

SprayMount ™ Adhesive is suitable for bonding laser copy paper, bromides, PMTs', acetates and most other materials used in the studio.

SprayMount ™ Adhesive is used for Artwork, Lay-ups, Paste-up work, Mock ups and many other applications where repositionability is required.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications.
This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.